



TM Tool Dispensing Systems

Intelligent solutions and equipment
to optimise tool storage and tool
management

- TM 326
- TM 526
- TM 726

GUHRING
The Tool Company

Tool Dispensing System TM 326 Central Tool Management – around-the-c

Guhring's tool dispensing system TM 326 is a modular expandable automated system with electronically locked drawers for the storage of all types of tools. Thanks to the flexible composition of drawer heights and partitioning possibilities the tool dispensing system TM 326 can be adapted to suit your specific requirements.

Operation with Guhring's TM software ensures a controlled storage and dispensing of the tools. Furthermore, the customer benefits from all evaluation and reporting possibilities of this intelligent software including the monitoring of minimum stock levels and automatic ordering.

Being an open system, the tool dispensing system TM 326 is multiple supplier capable and, an ideal solution, not only for tool storage. Measuring and inspection instruments, assembly tools as well as expendable items can also be managed, stored and dispensed by this system to suit your needs.

Guhring's tool dispensing system TM 326 offers a considerable saving potential

- reduction in ordering costs thanks to online connection
- reduction in tool procurement/administration personnel requirements
- reduction in capital expense and stock value thanks to optimised stock control
- no machine downtimes thanks to permanent and reliable tool availability



One system - many possibilities:

Individual partitioning of the drawer heights to the customer configuration ensures that the tool dispensing system TM 326 can be perfectly adapted to your storage requirements. Detailed information and dimensions can be found on page 7.



Spiral insert for single dispense

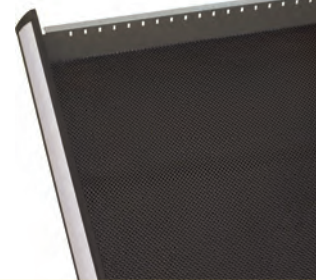
With immediate effect a spiral module for single item dispensing is available for the tool dispensing system TM 326. The selected tool is dispensed via a separate drawer. This module offers 100 % dispensing control.



Lockable compartments



Anti-slip mat



Recess sets



Compartment inserts



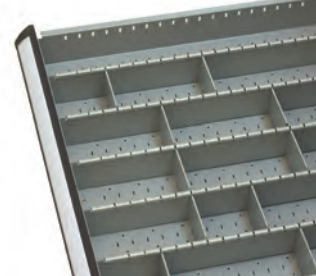
The basic configuration of Guhring's tool dispensing system TM 326

- electronically lockable tool administration system of sturdy sheet steel construction
- full extension drawers (loading capacity per drawer max. 200 kg)
- individual partitioning material for drawers
- Guhring TM software with touch-screen and bar code reader
- online link to several suppliers possible
- interfaces to external WWS/ERP systems
- PC with Microsoft operating system
- system extendable through add-on modules

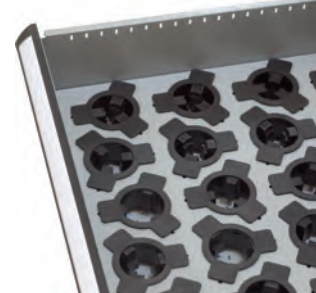


Spiral modul for single item dispensing, actually for single unpacked inserts.

Partitions



Various tool holders



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Tool Dispensing System TM 326 – satisfied customers appreciate the advantages



“A good service is important to us.”



Robert Koch GmbH, Trieringen

“The tool dispensing system TM 326 is the optimal entry-level solution for us to add to our existing tool cabinets”

Robert Koch GmbH is a medium-sized company boasting a long tradition and specialising in the manufacture of highly accurate machined components. Tool storage of more than 17.000 items is by conventional drawer cabinets, until the introduction of Guhring’s tool dispensing system TM 326, however, without access and withdrawal control or a computer-assisted stock control.

Guhring’s tool dispensing system TM 326 is an intelligent addition to the existing tool cabinets. The tools continue to be stored in the existing tool cabinets but are managed via the tool dispensing system TM 326. The simple, but clever solution at Robert Koch: In the drawers with lockable storage compartments are not tools but keys to gain access to the conventional tool cabinets. The key withdrawal and return via Guhring’s tool dispensing system TM 326 allows an indi-

rect monitoring of the stock movement. Subsequently, only a small initial investment in a relatively small TM system was required to keep all the tools under control.

The advantages for Robert Koch GmbH are considerable: Robert Koch appreciates the savings made in tool ordering and tool searching to one hour per day. This does not only apply to tools, but also to consumable materials like adhesives. Their consumption was reduced dramatically since storage in the tool dispensing system TM 326. In addition, the ‘dead’ stock in the company has disappeared considerably reducing capital commitment. Instead, the system software provides accurate information regarding stock levels and order requirements. In total, Robert Koch estimates the saving is in excess of 10 percent.

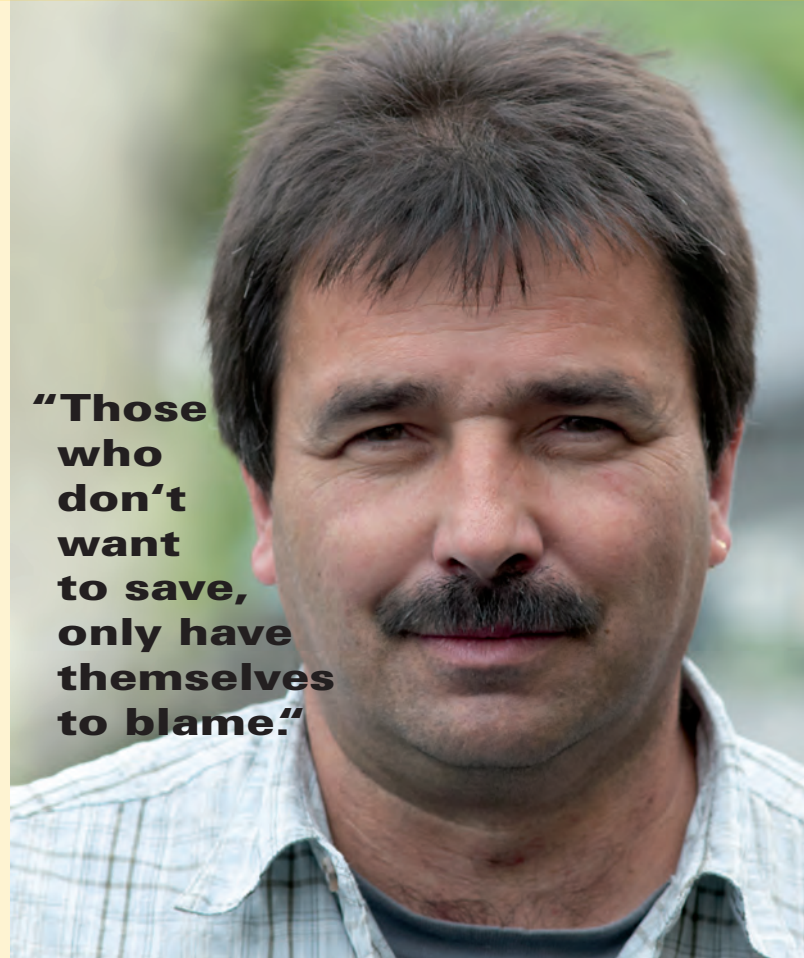
antages

AFS Fördertechnik GmbH, Mudendach

"The investment in the tool dispensing system TM 326 should amortise within 5 years. We have reached this target in less than 3 years. Those who shy away from this investment only have themselves to blame!"

Horst Bender, owner of AFS Fördertechnik GmbH, manages his tools and measuring equipment with Guhring's tool dispensing system TM 326. He particularly values the permanent overview of stocks and withdrawals. The latter information is special interest with the measuring equipment requiring calibration or adjustment after a certain number of applications - information, provided without problem by the tool dispensing system TM 326. The permanent stock control simplifies the planning and tool ordering considerably: "I now take stock in 5 minutes, not in a week! Lack of tools, manual lists, chasing etc. are now things of the past."

"Those who don't want to save, only have themselves to blame."



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Tool Dispensing System TM 326 Customised - even the colour



Uniform picture:
At Scholz GmbH in Neuhaus-Schierschnitz the tool storage is always perfectly tidy thanks to the tool dispensing system TM 326.

Scholz GmbH, Neuhaus-Schierschnitz

„We place great value on a bright, friendly and certainly tidy tool storage. Therefore, we wished for the special colour orange. Not a problem for Guhring!“

Scholz GmbH has established a name for itself in metal cutting as a specialist for milling, grinding and water jet cutting. The vast tooling requirement for the varied machining tasks is stored in a modern tool dispensary using the Guhring tool dispensing system TM 326 with its base unit has been added to with nine 'add-on' units and a spiral system. Furthermore, tools in numerous cabinets with locking compartments are managed via the TM software. Thanks to the simple and intuitive operation of the system, tools required in production are quickly at hand despite the size of the storage area.

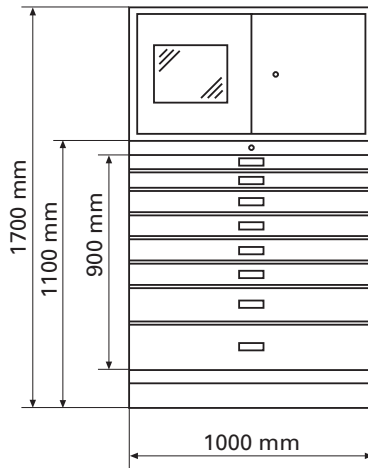


Automatic stock monitoring notifies the supplier directly regarding requirements. This eliminates the absence of tools and equipment.



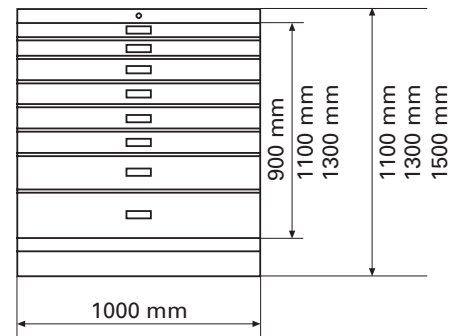
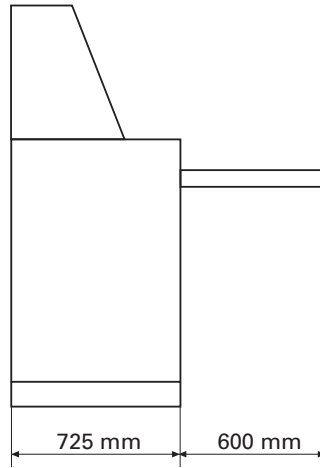
Tool Dispensing System TM 326

Designs and Dimensions



Base unit TM 326

Available width:
1000 mm
Available height:
1100 mm + 600 mm (control element)



Expansion unit TM 326

Available width:
1000 mm
Available height:
1100 mm / 1300 mm / 1500 mm

Standard drawers

Inner size: 600 x 900 mm

Heights: 75 mm / 100 mm / 125 mm / 150 mm
200 mm / 250 mm / 300 mm / 400 mm

Maximum loading capacity per drawer: 200 kg

Partitioning material (see also page 3):

- anti-slip mat
- recess sets
- compartment inserts
- partitions
- various tool holder systems

Drawers with spiral insert

- drawer height: 150 mm
- spiral insert for a maximum of 10 spirals

additional requirement:

- withdrawal drawer with withdrawal shaft and 3 manually lockable compartments, drawer height: 150 mm

Other

- forklift base with removable front panel
- operating voltage: 230 V / 50 Hz

Drawers with electronically locked storage compartments

Available drawer heights:

- 75 mm (effective height 50 mm)
- 100 mm (effective height 75 mm)
- 150 mm (effective height 125 mm)
- 200 mm (effective height 175 mm)
- 250 mm (effective height 225 mm)

Compartments per drawer	Internal dimensions		Compartment layout	
	width	depth	width	depth
48	109 mm	75 mm	8	6
40	109 mm	95 mm	8	5
32	109 mm	125 mm	8	4
36	146 mm	75 mm	6	6
24	146 mm	125 mm	6	4
18	146 mm	175 mm	6	3
24	220 mm	75 mm	4	6
20	220 mm	95 mm	4	5
16	220 mm	125 mm	4	4
12	440 mm	75 mm	2	6
8	440 mm	125 mm	2	4

100 % Control with the Guhring

The new Guhring tool dispensing TM 526 provides a cheap solution for 100 % control of the stored tools and goods. The flexibility in configuration of drawer height and width is very high for an individual and customized solution.

The vending machine is controlled by the famous Guhring TM Software, that ensures a controlled storage and dispensing of the tools. The open drawer is shown by a flashing LED.



Each drawer level can be equipped with drawers in different width. Available sizes are 150mm, 200 mm and 300 mm. Furthermore drawers in height 42 mm and 60 mm can be supplied.

Guhring provides two different extension units with different height 1,300 mm and 1,500 mm and capacities for drawers in order to extend the system.



Advantages of Guhring's tool dispensing system TM 526

- For mass producers with high tool consumption
- Single tool withdrawal
- controlled tool dispensing per account



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Tool Dispensing System TM 526

The hand operated drawers can be opened just to withdraw the number of tools, accounted with the Guhring TM Software before.



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Guhring tool dispensing system TM 526

Eurocopter Deutschland GmbH, Donauwörth

Accuracy, safety and reliability are an absolute priority in the aerospace industry. This requirement not only applies to the finished product. To ensure the correct tools are always applied in production Eurocopter in Germany relies on Guhring's tool dispensing system TM 526 for managing the tool stock.

Dr. Magnus Enssle, the helicopter manufacturer's tooling manager is delighted with the possibilities of the latest system: "Guhring's TM software ensures the controlled dispensing and storage of the tools and furthermore it is very easy to operate. Thanks to the intelligent control of the drawers our employees in production can only withdraw the actually selected tool – and only in the pre-selected quantity. Straight away we have total control of two possible sources for errors. Tool selection mistakes are practically impossible and the same applies to uncontrolled tool withdrawals!"

Hence, for Eurocopter Deutschland this means maximum safety plus reliability with tool application and stock control as well as re-ordering.

The flexible configuration possibilities of the modular tool dispensing system TM 526 was a further reason for the application at Eurocopter Deutschland GmbH. Dr. Magnus Enssle: "The diverse combination possibilities of cabinet modules and drawers with various heights and widths allow us to perfectly synchronise our stock of tools, measuring instruments, gauges and C-products. This way, no unnecessary storage space is given away.

The Eurocopter Group is a wholly owned subsidiary EADS, one of the leading groups in the global aerospace industry. The company manufactures helicopters for civil aviation as well as for the military sector. Donauwörth is, after the headquarters in Marignane/France, the second largest manufacturing facility with comprehensive production and assembly lines.

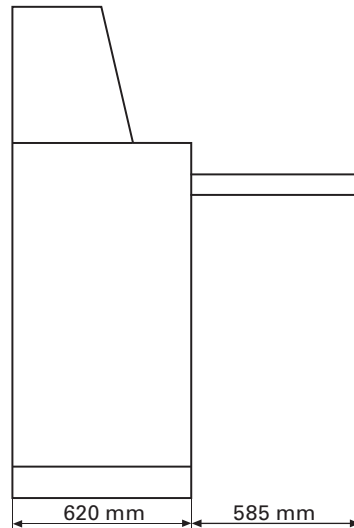
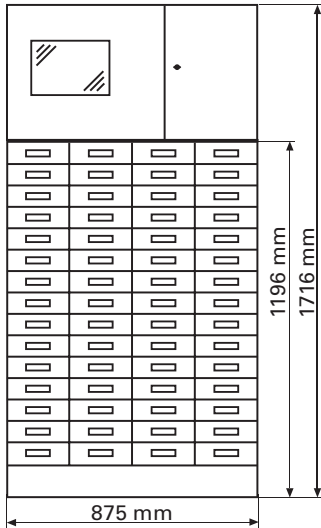


"Mistakes in tool selection are practically impossible and the same applies to uncontrolled tool withdrawals!"



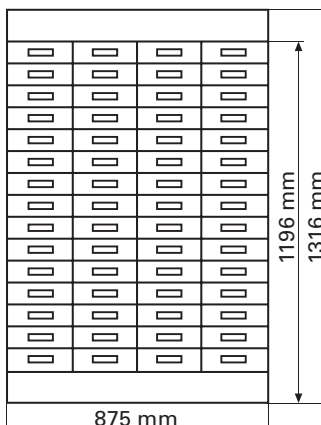
Guhring tool dispensing system TM 526

Design and Dimensions



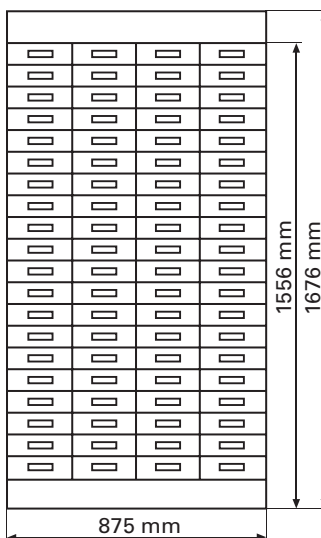
TM 526 Basic unit:

- Version 1:** 15 levels of drawers with height 42 mm
- Version 2:** 10 levels of drawers with height 42 mm
4 levels of drawers with height 60 mm
- Version 3:** 5 levels of drawers with height 42 mm
8 levels of drawers with height 60 mm
- Version 4:** 12 levels of drawers with height 60 mm



TM 526 Extension unit 1,300 mm

- Version 1:** 15 levels of drawers with height 42 mm
- Version 2:** 10 levels of drawers with height 42 mm
4 levels of drawers with height 60 mm
- Version 3:** 5 levels of drawers with height 42 mm
8 levels of drawers with height 60 mm
- Version 4:** 12 levels of drawers with height 60 mm



TM 526 Extension unit 1,500 mm

- Version 1:** 20 levels of drawers with height 42 mm
- Version 2:** 15 levels of drawers with height 42 mm
4 levels of drawers with height 60 mm
- Version 3:** 10 levels of drawers with height 42 mm
8 levels of drawers with height 60 mm
- Version 4:** 5 levels of drawers with height 42 mm
12 levels of drawers with height 60 mm
- Version 5:** 16 levels of drawers with height 60 mm

Every extension unit can be combined with the basic unit!

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Tool Dispensing System TM 726 Modular in every detail

The tool dispensing system TM 726 is adaptable to your specific tool and storage requirements. The modular construction from different units enables the design of the tool dispensing system TM 726 to exactly meet the customer's needs.

The basis of the tool dispensing system TM 726 is centred around the control unit, which contains the control electronics, the operating program with touch-screen and barcode reader as well as manually lockable drawer for keyboard and additional stock.

To extend the control unit there is a choice of further modules, that can be freely combined with the control unit and are naturally also designed according to your requirements.

When configuring the drawer module, the height as well as the compartment set-up of each drawer can be individually chosen, always providing optimal storage space as well as an ideal storage system for the smallest to the largest tool.

Spiral modules are especially suited for storing and dispensing tools in compact dimensions and required in large quantities. Restocking is either via a cabinet door providing access to the entire spiral system or via drawers enabling access to the individual sections of the spiral system (multi-supplier capability).



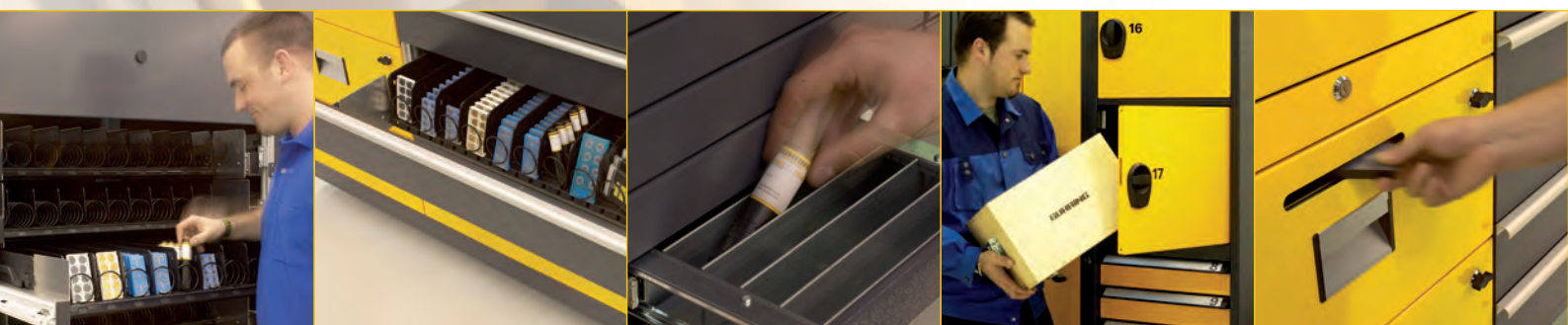
Control unit: Operating element with PC, touchscreen and scanner; manually lockable compartments.



Expansion module fully automatic drawer: Model with automatically lockable drawers in different heights and with individual partitioning.



Expansion module spiral machine: Model with cabinet door, designed with 60, 70 or 80 spirals.



A vertical pullout module is available for extra length tools or tool holders. The folding door module can be supplied with either two or eight compartments.

Thanks to its adaptability to the customer's individual stock requirements, the tool dispensing system TM 726 not only provides the possibility of secure tool storage and management, but other production equipments (so-called C articles) are also catered for.



Vertical pullout for extra length tools, i.e. gun drills up to a length of 1500 mm



Expansion module spiral machine: Multi-supplier capability with drawers for restricted access when stocking. Single dispensing is possible with separate flap.



Expansion module vertical pullout: Secure storage place for long tools.



Expansion module folding doors: Secure storage place for large tools.



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Tool dispensing system TM 726 in operation

Engel Austria GmbH, Schwertberg/Österreich

John Deere, Mannheim

MAHLE Motorsport GmbH, Fellbach

Fertigungstechnik NORD, Gadebusch

Numerous companies from a wide range of industries have relied on Guhring's tool dispensing system TM 726 for the storage and management of tools in their production. As well as the continuous availability of the tools they particularly appreciate the consumption and cost control that the system enables them.

The Austrian Engel Austria GmbH, world-wide the largest manufacturer of injection moulding machines and leading plastic equipment manufacturer, use tool dispensing system TM 726 within the framework of a logistical Tool Management by Guhring. In total, at Schwertberg and St. Valentin in excess of 400 different tools are managed with the TM vending machine within the framework of a logistical Tool Management. Based on the all round success further expansion is already planned. John Deere is one of the leading manufacturers of machinery and vehicles for the agricultural, forest, structural and municipal engineering. At the Mannheim factory, tool dispensing system TM 726 ensures the provision of tools in one of the most modern tractor factories in Europe.

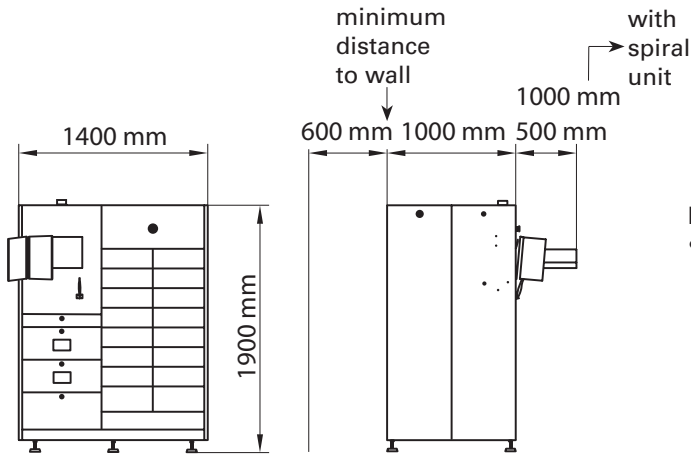
In the motorsport division of MAHLE GmbH in Fellbach near Stuttgart the specialists for piston and engine components also rely on the tool dispensing system TM 726 for the storage and management of their high-tech tools with which they manufacture high-performance parts for Formula 1, Touring and long distance racing cars.

Manufacturing technology NORD, a company of the NORD-Drivesystem group and manufacturer of individual components for drives, shafts, housings etc., on the one hand values the 100 percent availability through the tool dispensing system TM 726 and the transparency of the tool consumption on the other. Thanks to this, the tool variety and the tooling costs can be reduced.



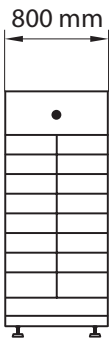
Tool Dispensing System TM 726

Designs and Dimensions



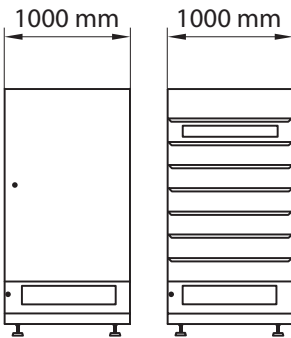
Basic module TM 726

- Control unit + module to customer requirements



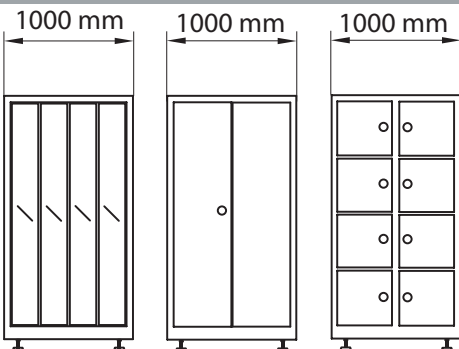
Drawer module TM 726

- Useable width: 210 mm
- Useable depth: 460 mm
- Useable heights: 40 mm / 65 mm / 90 mm / 140 mm / 190 mm



Spiral module TM 726

- Type S with cabinet door and up to 60 / 70 / 80 spirals
- Type M with 7 individual pullouts, multi-supplier capable, maximum 70 spirals
- Type E for single withdrawal with one withdrawal flap per pullout, avoids fall of tools, maximum 70 spirals



Vertical pullout module TM 726

- 4 vertical pullouts, maximum loading capacity 200 kg per pullout
- model with accessibility on both sides
- model with 5 compartment floors and 4 holder carriers each (HSK, SK, Capto)

Folding door module TM 726

- model with 2 electronically lockable folding doors and 4 compartment floors

Lockable compartment module TM 726

- model with 8 electronically lockable compartments

Other

Operating voltage: 230 V / 50 Hz, Network connectivity: RJ 45 interface



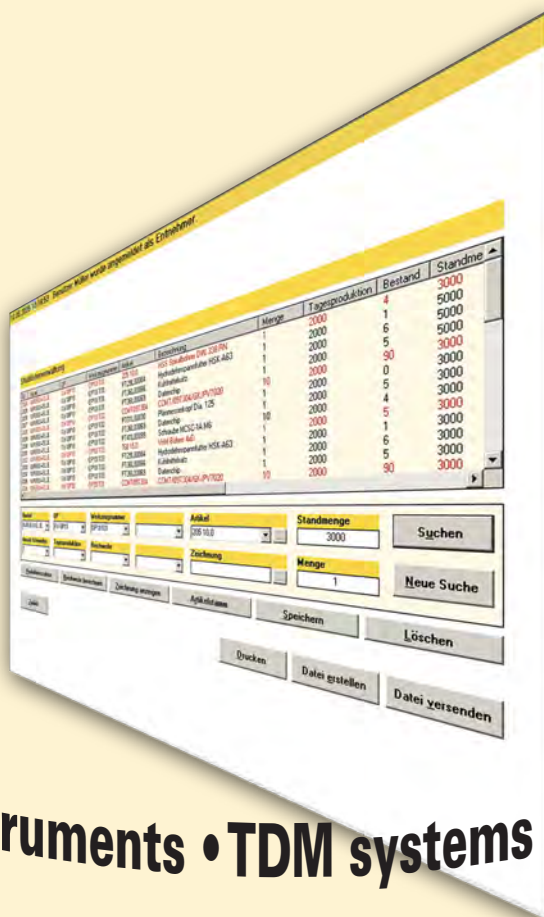
Never lose sight of your tool stock and consumption

Thanks to Guhring's intelligent and user-friendly TM software the TM tool dispensing systems are simple, quick and intuitive to operate via integrated touchscreen and barcode reader. Simultaneously, Guhring's TM software documents all movement of stock levels. The evaluation of this data enables a comprehensive and detailed reporting according to different criteria. This provides the greatest possible transparency with tool stock and consumption as well as with cost allocation. In addition, interfaces provide reliable connection to most different merchandise management systems as well as an online link to suppliers via the Internet, i.e. for automatic ordering procedures when reaching a defined minimum stock.

TM Software performance characteristics

- simple, intuitive user guidance.
- comprehensive stock management functions, which control the Guhring TM vending machines.
- three-step cost hierarchy for clear cost allocation of tool withdrawals.
- exact consumption analyses to different criteria, as for example, tool consumption per component, machine or production area, ABC analyses.
- calculation of reach, based on consumption in the past and future production figures
- administration of parts lists
- display of pictures and CAD graphics.
- measuring equipment management.
- re-grind management.
- production of tool stocklists.
- individual solutions can be programmed on customer request.
- the software is available in the languages German, English, French, Italian, Dutch, Polish, Danish, Swedish, Norwegian, Hungarian, Czech, Russian, Spanish, Portuguese, Turkey, Chinese (traditional) and Taiwanese.

The Guhring TM software allows the link to all current materials management and stock systems via appropriate interfaces, as for example, ODBC and WebRFC. In addition, Guhring's TM software is compatible with Microsoft SQL and Oracle data base. Subsequently, the flexibility has no boundaries! Please contact us for individual advice!

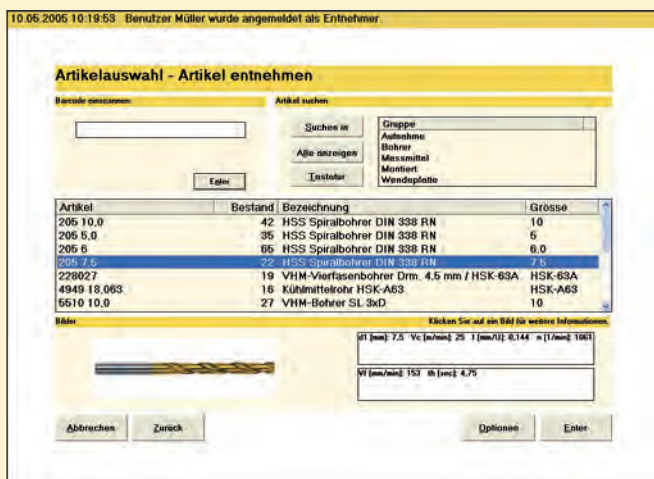


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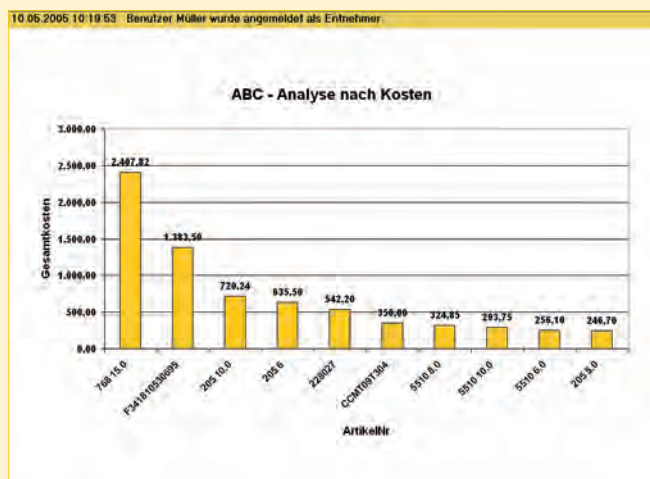
ERP/PPS-systems

Tooler measuring instruments • TDM systems • stock systems* • etc.!

*stock systems, lift systems and paternosters from Hänel, Megamat, Kardex or Zambelli



Tool selection according to different criteria, i.e. article number, description or size.



ABC analyses for a detailed cost distribution.

As a total supplier for machining applications Guhring provides complimentary services to support the application of its tools. They range from a re-grind service to complex and customer-specific Tool Management concepts.

Guhring's Tool Management Service includes five different modules that are flexible, individual and tailor-made for you to arrange and combine according to your requirements.

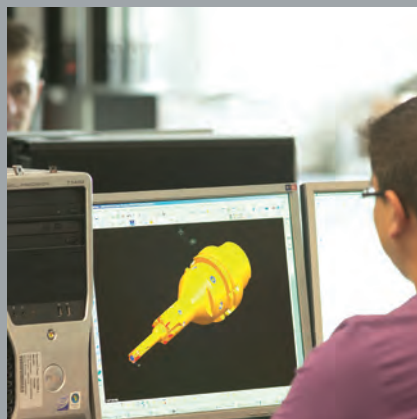
The aim of Guhring's Tool Management Service is to ensure

- technology awareness
- high quality
- just in time
- cost effectiveness
- increased productivity

provision of all tools required in the customer's manufacturing process as well as relieving the customer of non-value added tasks and services.

Guhring's tool dispensing systems are an essential component of the "Logistics" module and decisively relieve you of tool storage and administration costs.

Utilise the competencies and services of Guhring's Tool Management Service to increase your efficiency and optimise your tooling logistics. Choose the equipment required in your production and combine them for your individual Tool Management package.



Process planning

Are you just setting-up a new production line?

Do you want to optimise the complete manufacturing process and apply intelligent tooling solutions?

Then Guhring's Tool Management Service will provide the following support:

- tool layouts
- tool design
- technological parameters
- manufacturing documents
- planning the original equipment



Logistics

Prevent down-times through lack of or wrongly supplied tools and spare yourself unnecessary administrative costs of processing the tool order, delivery and storage.

To ensure the correct tool is at the machine at the right time, we also take over tasks in logistical matters:

- tool dispensing systems
- determination of requirements
- planning and acquisition
- consignment stock
- incoming goods inspection
- warehouse management
- provision of new tools at the machine
- collection of worn tools at the machine
- monthly invoicing

gent tool storage and management

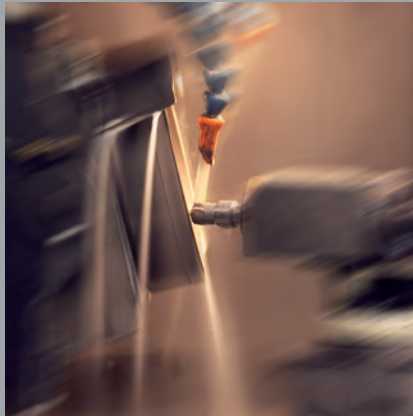


Tool application

The actual tool application requires numerous operating steps that Guhring's Tool Management Service can relieve you from. Enabling you to concentrate on your core task: the machining of components.

You can confidently leave the preparation of new tools and the maintenance of worn tools to us:

- stock withdrawal
- assembly and pre-setting
- disassembly
- evaluation
- despatch for refurbishment
- scrapping



Tool maintenance

The evaluation of a worn tool has shown that it is worth refurbishing? An applied tool is to be optimised by modifications? These are also tasks for Guhring's Tool Management Service – including the accompanying logistics.

Our service centres world-wide takeover the following services quickly and uncomplicated directly near you:

- tool collection
- de-coating
- re-grinding
- coating
- modifications
- tool delivery



Process optimisation

Our offers as part of the process optimisation module predominantly target the optimisation of tools already applied in the customer's production. As a result, the customer can on the one hand reduce the range of tool options and therefore the stock-keeping, on the other increase the efficiency of the production. For this purpose, we offer the following services:

- ABC-analysis of the tool costs
- analysis of unstable processes
- plan of action
- target tracking



Guhring oHG

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