



# ER Tapping Collets

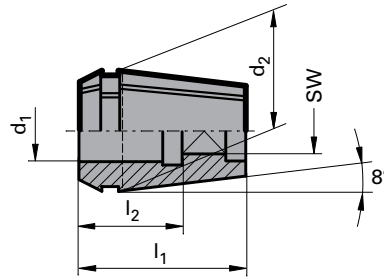
For DIN standard shank taps  
Series 4308



Corresponding shank/square dimensions in mm:

d1	4.5	5.5	6	7	8	9	10	11	12	14	16	18	20	22
Square Size	3.4	4.3	4.9	5.5	6.2	7	8	9	9	11	12	14.5	16	18
l2	18	18	18	18	22	22	25	25	25	25	25	25	28	28

d2 nominal size	d1 mm	l1 mm	Order Code
ER16	4.5	27.5	4.516
ER16	5.5	27.5	5.516
ER16	6	27.5	6.016
ER16	7	27.5	7.016
ER16	8	27.5	8.016
ER20	4	31.5	4.020
ER20	4.5	31.5	4.520
ER20	5.5	31.5	5.520
ER20	6	31.5	6.020
ER20	7	31.5	7.020
ER20	8	31.5	8.020
ER20	9	31.5	9.020
ER20	10	31.5	10.020
ER20	11	31.5	11.020
ER25	4.5	34	4.525
ER25	5.5	34	5.525
ER25	6	34	6.025
ER25	7	34	7.025
ER25	8	34	8.025
ER25	9	34	9.025
ER25	10	34	10.025
ER25	11	34	11.025
ER25	12	34	12.025
ER32	4	40	4.032
ER32	4.5	40	4.532
ER32	5.5	40	5.532
ER32	6	40	6.032
ER32	7	40	7.032
ER32	8	40	8.032
ER32	9	40	9.032
ER32	10	40	10.032
ER32	11	40	11.032
ER32	12	40	12.032
ER32	14	40	14.032
ER32	16	40	16.032
ER32	18	40	18.032
ER32	20	40	20.032
ER40	7	46	7.040
ER40	8	46	8.040
ER40	9	46	9.040
ER40	10	46	10.040
ER40	11	46	11.040
ER40	12	46	12.040
ER40	14	46	14.040
ER40	16	46	16.040
ER40	18	46	18.040
ER40	20	46	20.040
ER40	22	46	22.040



DIN shank taps require tapping collets with the correct diameters and square dimensions. Guhring provides precision ground collets from stock.